

Company profile

Property



total area 18.000 m²
built area 10.500 m²

Machine park



excenter presses 50 200 tons
double stand punching automates up to 400 tons
hydraulic press 500 tons
additional punching-, drilling- and cornering automates
automatic tread line with integrated punching tools
folding press
welding robot
riveting automates
plastic die casting machine
electrostatic powder coating facility

Production



For the manufacture of necessary tool-aids (all manufacturing tools) we maintain a modern, up-to-date tool making facility. The departments development and tool construction, both work with the software s AutoCAD (2D) and SolidWorks (3D).



Material



We use cold rolled slit coil and fix formatted steel of the material material DC 01 A and chrome-nickel-steel with the material nr. 1.4301 for the production of our drawer slides and drawers.

Surfaces



zinc dipped: galvanic
coated: powder coated (epoxy) in different colors

standard colors: black RAL 9011, light grey RAL 7035, cream RAL 9001, grey silver RAL 9006